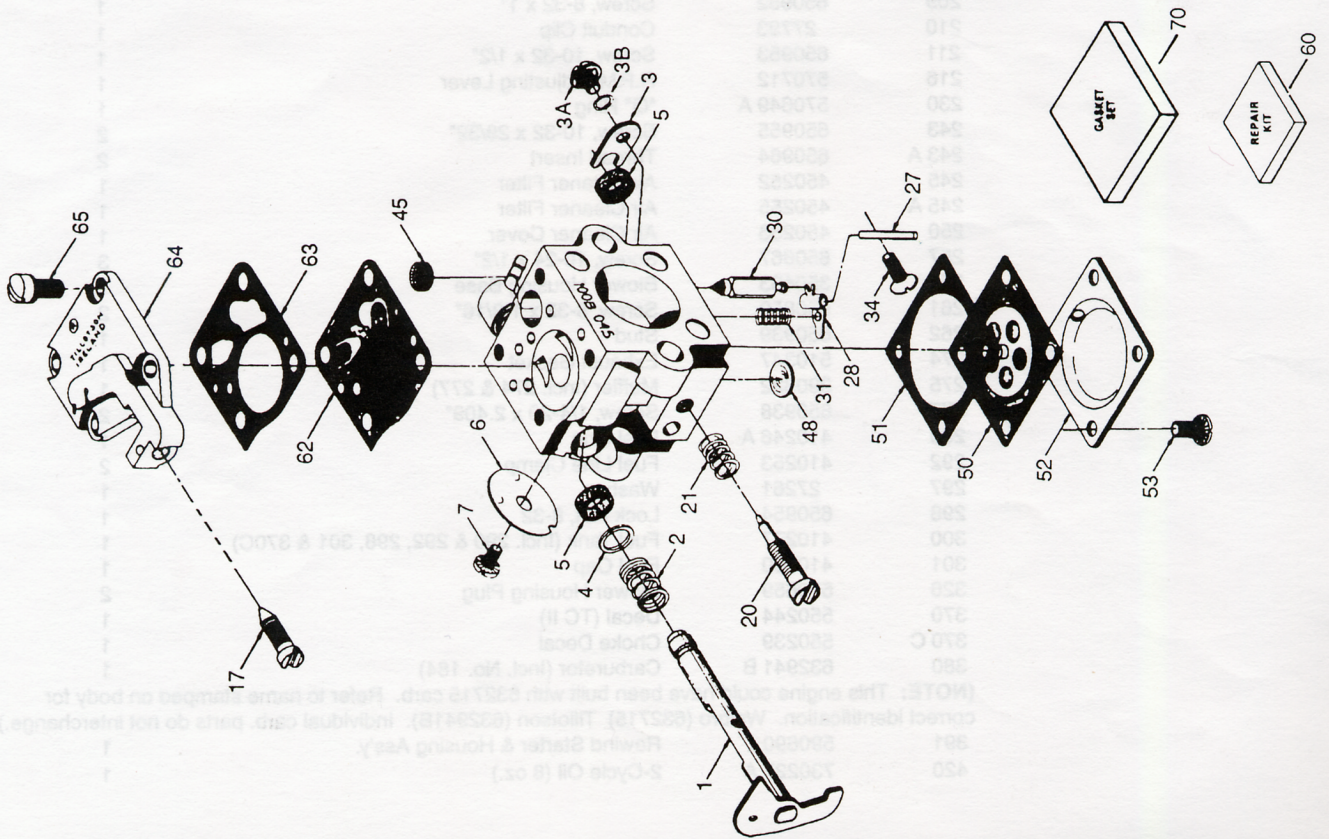


2-CYCLE ENGINE & TRANSMISSION GROUP — MODEL: TC200-2101E

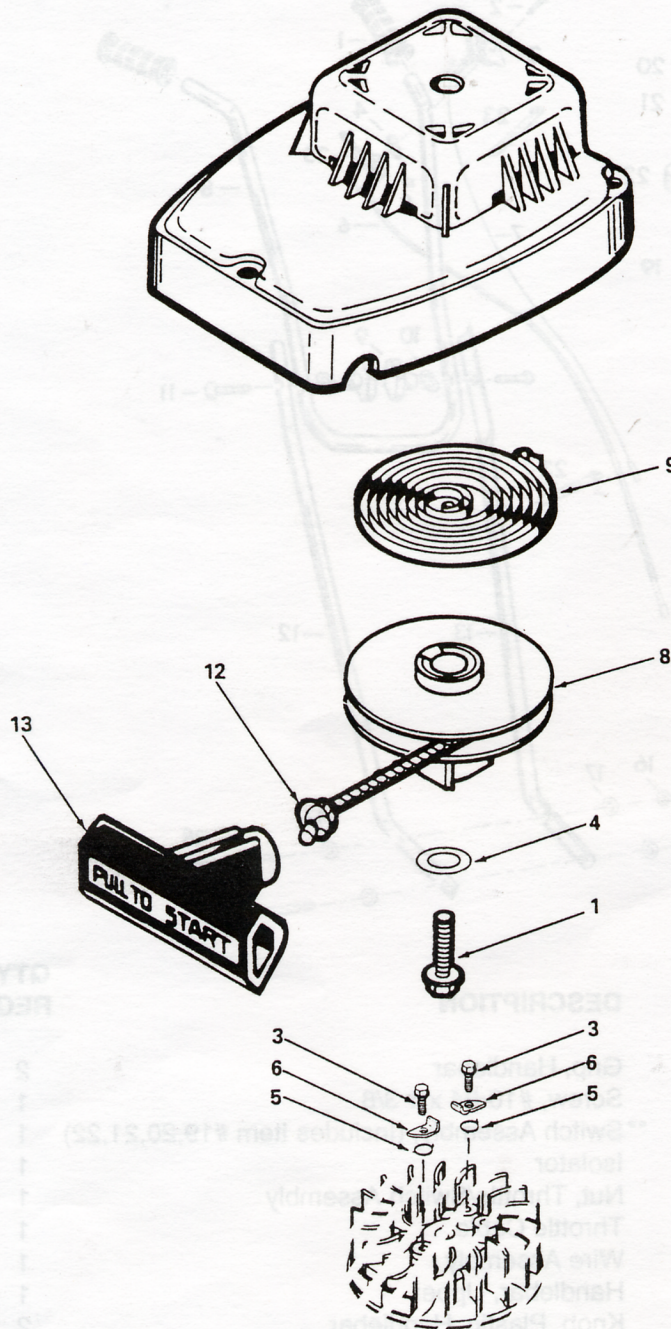
REF. NO.	PART NO.	PART NAME	QTY. REQ.	
	1	250302 A	Cylinder (Incl. 119, 184, 187 & 187A)	1
	3	650888	Screw, Torx T-30, 1/4-20 x 43/64"	4
	13	270288 A	Crankcase Assy. (Incl. 20, 44 & 69)	1
	13 A	270297	Crankcase Cover	1
	16 B	490324	Air Vane	1
	16 C	650986	Screw, Torx T-8, 3-48 x 7/32"	1
	19	570716	Governor Spring	1
	20	510328	Oil Seal	1
	30	290664	Crankshaft	1
	39	310286 A	Piston & Rod Assy. (Incl. No. 42)	1
	42	310271	Ring Set	2
	44	530163	Cartridge Bearing	1
	69	510348	"O" Ring	1
	77	530110	Ball Bearing	1
	78	510319	Oil Seal	1
	79	650844	Screw, 1/4-20 x 3/4"	3
	89	611054	Flywheel Key	1
	90	611180	Flywheel	1
	91	590691	Pawl Spring	2
	91 A	590692	Starter Pawl	2
	91 B	650985	Screw, 12-24 x 11/64"	2
	92	650848	Belleville Washer	1
	93	650849	Flywheel Nut	1
	100	611056	Solid State Ignition (Incl. No. 101)	1
	101	610118	Spark Plug Cover	1
	103	651007	Screw, Torx T-15, 10-24 x 15/16"	2
	110	35183	Ground Wire	1
	119	510349	Cylinder Head Gasket	1
	135	611049	Resistor Spark Plug (RCJ8Y)	1
	177	650858	Carburetor Mounting Stud	2
	178	650580	Lock Nut, 10-24	2
	184	510327 B	Carburetor Gasket	3
	187	570648 A	Spacer	1
	187 A	570698 A	Air Baffle (Incl. 184 & 187)	1
	200	570700	Speed Control Body	1
	203	570701	Compression Spring	1
	204	650952	Screw, 8-32 x 1"	1
	209	650952	Screw, 8-32 x 1"	1
	210	27793	Conduit Clip	1
	211	650953	Screw, 10-32 x 1/2"	1
	216	570712	R.P.M. Adjusting Lever	1
	230	570649 A	"O" Ring	1
	243	650955	Screw, 10-32 x 29/32"	2
	243 A	650964	Thread Insert	2
	245	450252	Air Cleaner Filter	1
	245 A	450255	Air Cleaner Filter	1
	250	450253	Air Cleaner Cover	1
	257	650867	Screw, 10-24 x 1/2"	3
	258	350433	Blower Housing Base	1
	261	650850	Screw, 8-32 x 1-9/16"	2
	262	650939	Stud	1
	274	510347	Exhaust Gasket	1
	275	390322	Muffler (Incl. 274 & 277)	1
	277	650938	Screw, 1/4-20 x 2.409"	2
	290	410246 A	Fuel Line	1
	292	410253	Fuel Line Clamp	2
	297	27261	Washer	1
	298	650954	Lock Nut, 8-32	1
	300	410277	Fuel Tank (Incl. 290 & 292, 298, 301 & 370C)	1
	301	410280	Fuel Cap	1
	326	570659	Blower Housing Plug	2
	370	550244	Decal (TC II)	1
	370 C	550239	Choke Decal	1
	380	632941 B	Carburetor (Incl. No. 184)	1
(NOTE: This engine could have been built with 632715 carb. Refer to name stamped on body for correct identification. Walbro (632715) Tillotson (632941B). Individual carb. parts do not interchange.)				
	391	590690	Rewind Starter & Housing Ass'y.	1
	420	730227 A	2-Cycle Oil (8 oz.)	1

CARBURETOR NO. 632979



REF. NO.	PART NO.	PART NAME	QTY. REQ.
1	632947	Throttle Shaft & Lever Assy.	1
2	632928	Throttle Return Spring	1
3	632926	Dust Seal Retainer	1
3 A	632950	Dust Seal Retainer Screw	1
3 B	632949	Spacer	1
4	632939A	Dust Seal Washer	1
5	632929A	Dust Seal	2
6	632930	Throttle Shutter	1
7	632931	Throttle Shutter Screw	1
17	632946	Idle Speed Screw	1
20	632989	Idle Mixture Screw	1
21	632912	Idle Tension Spring	1
27	632916	Hinge Pin	1
28	632915	Metering Lever	1 PK
30	632918	Inlet Needle	1 PK
31	632920	Metering Lever Spring	1
34	632917	Metering Lever Pin Screw	1
45	632919	Fuel Inlet Screen	1 PK
48	632902	Weich Plug	1 PK
50	632904	Diaphragm (Included in 60 & 70)	1 PK
51	632903	Cover Gasket (Included in 60 & 70)	1 PK
52	632905	Cover	1
53	632906	Cover Screw	4
60	632933	Repair Kit (Incl. Items Marked PK in Notes)	1
		Incl. (1) each of part #'s 632902, 632903, 632904, 632907, 632908, 632915, 632918, 632919	
62	632908	Pump Diaphragm (Included in 60 & 70)	1 PK
63	632907	Pump Gasket (Included in 60 & 70)	1 PK
64	632988	Pump Cover	1
65	632945	Pump Cover Screw	4
70	632934	Diagram/Gasket Set (Incl. 50, 51, 62 & 63)	1

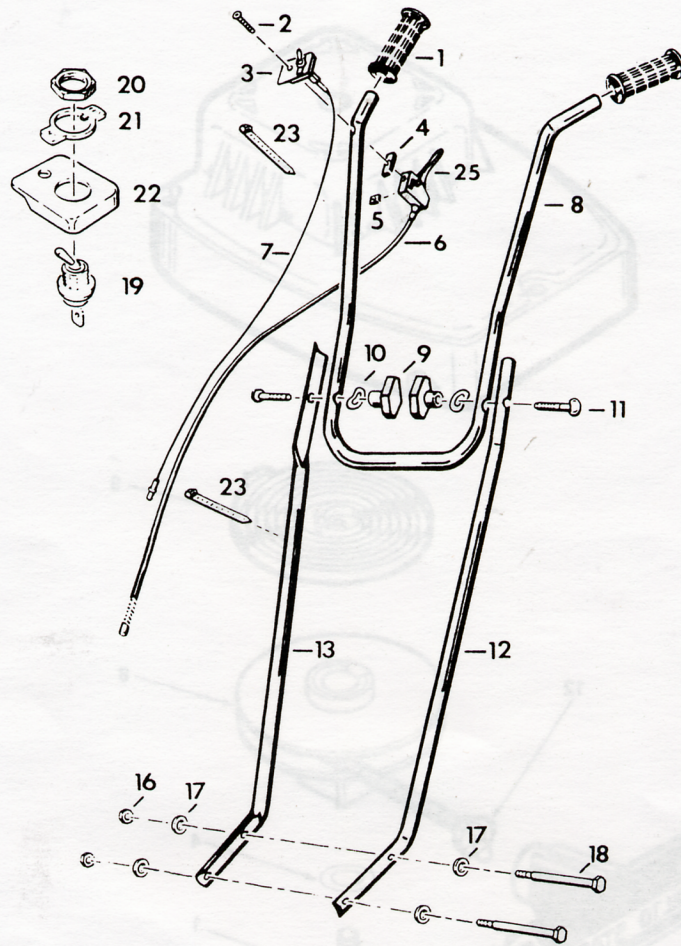
REWIND STARTER & HOUSING ASSEMBLY NO. 590690



For engine parts and service
contact nearest Tecumseh
Service Dealer

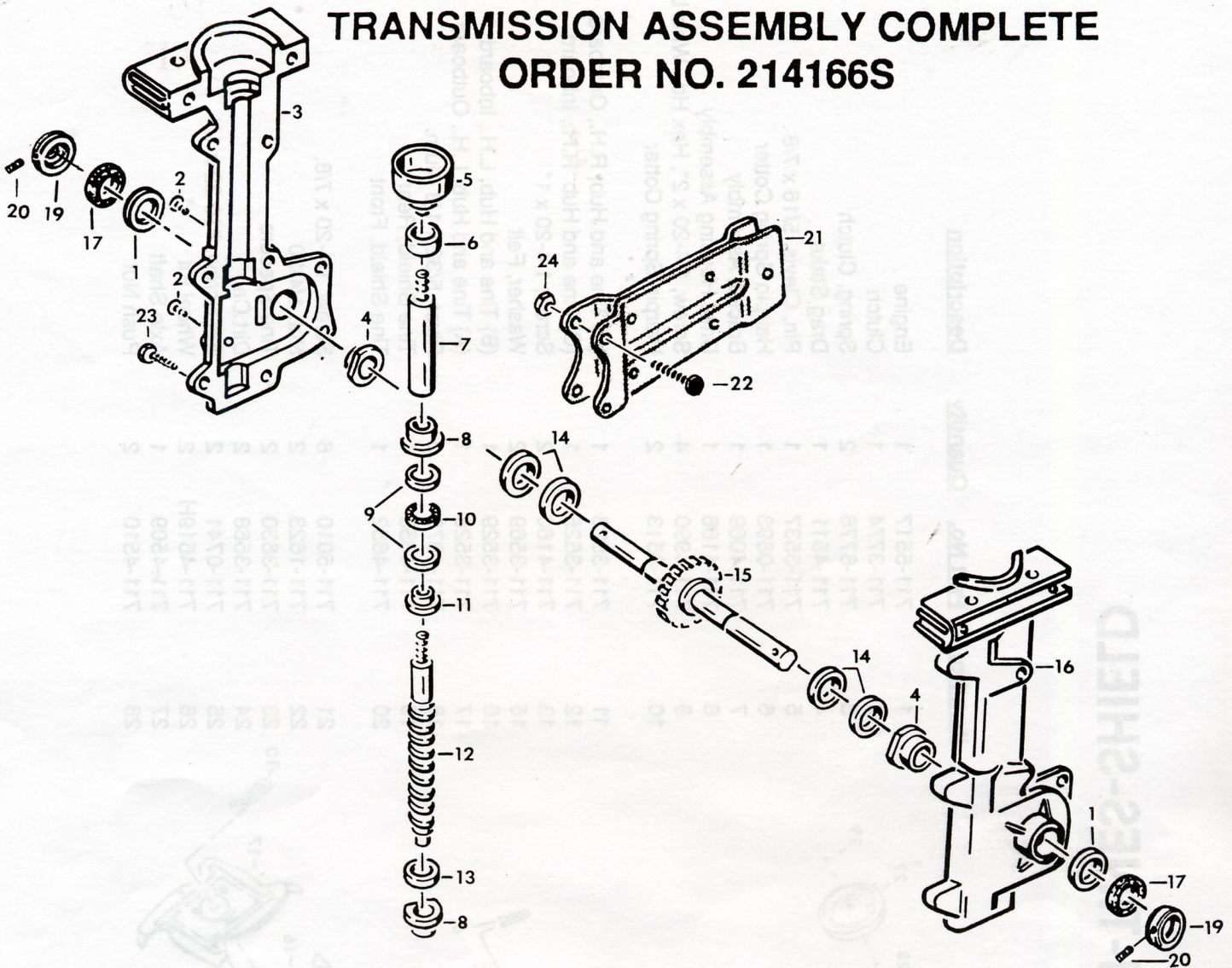
REF. NO.	PART NO.	PART NAME	QTY. REQ.
	590690	Rewind Starter & Housing Assembly	1
1	650987	Retainer Screw, 10-24 x 1-3/8"	1
3	650985	Pawl Screw, 12-24 x 11/64"	2
4	650147	Washer	1
5	590691	Pawl Spring	2
6	590692	Pawl	2
8	590693	Pulley	1
9	590562	Rewind Spring	1
12	590639	Starter Rope (#4 rope, 71" long)	1
13	590701	Handle, Starter	1

HANDLEBARS/GRIP/ON-OFF SWITCH/ THROTTLE CONTROL/THROTTLE CABLE



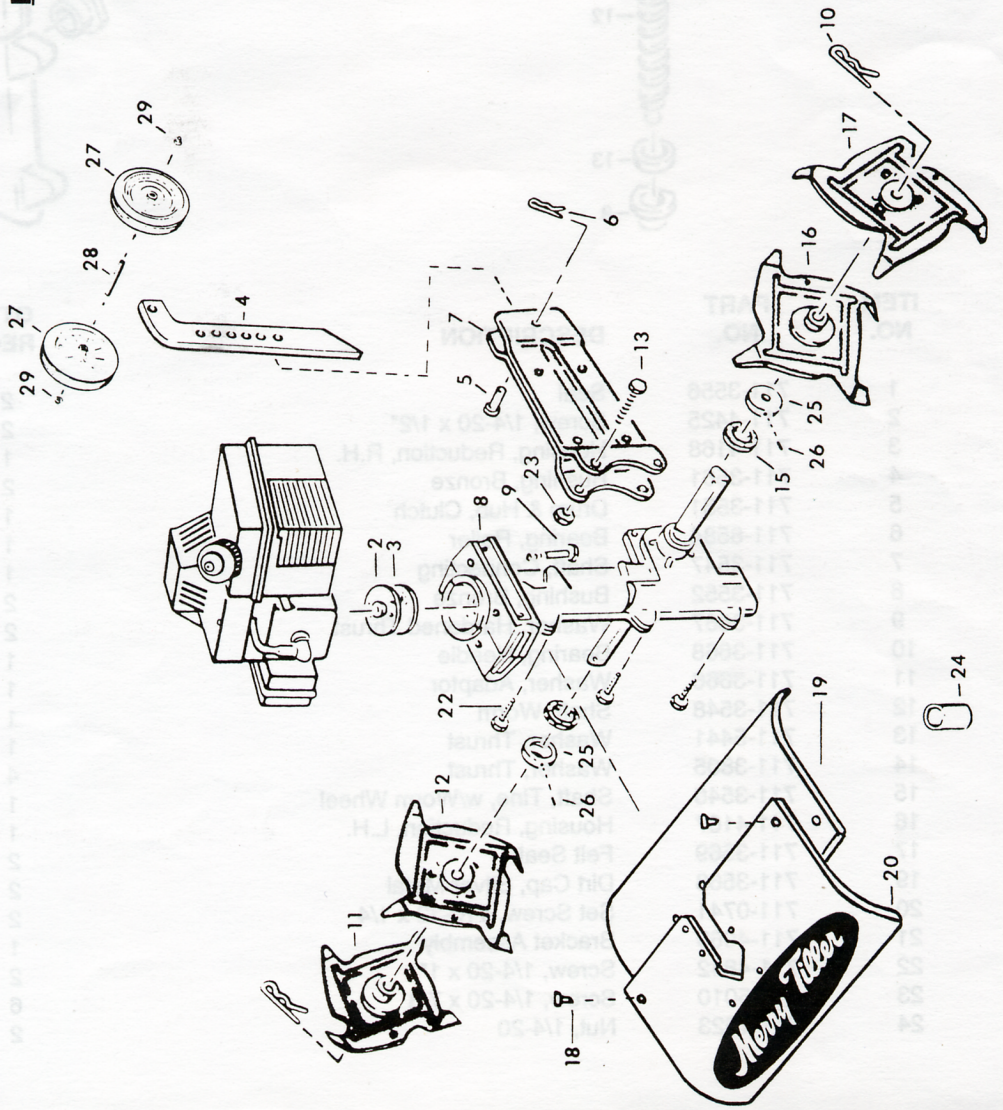
ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
1	711-4824	Grip, Handlebar	2
2	711-3518	Screw, #10-24 x 1 3/8	1
3	711-3531	** Switch Assembly, (Includes Item #19,20,21,22)	1
4	711-3532	Isolator	1
5	711-3519	Nut, Throttle/Switch Assembly	1
6	711-5478	Throttle Cable	1
7	711-3790	Wire Assembly	1
8	711-3534	Handlebar, Upper	1
9	711-3788	Knob, Plastic, Handlebar	2
10	711-3515	Washer	2
11	711-3516	Screw, 5/16-18 x 1 1/2	2
12	711-3572	Handlebar, Lower L.H.	1
13	711-3571	Handlebar, Lower R.H.	1
16	711-1623	Nut, 1/4-20	2
17	711-3515	Washer	4
18	711-3514	Screw, 1/4-20 x 4 1/2	2
19	** -----	Switch	1
20	** -----	Nut	1
21	** -----	Plate, On/Off	1
22	** -----	Mounting Plate	1
23	711-3589	Tie Strap	2
24	711-5519	Throttle Control	1

TRANSMISSION ASSEMBLY COMPLETE ORDER NO. 214166S



ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
1	711-3556	Seal	2
2	711-4425	Screw, 1/4-20 x 1/2"	2
3	711-4168	Housing, Reduction, R.H.	1
4	711-3561	Bushing, Bronze	2
5	711-3551	Drum & Hub, Clutch	1
6	711-6584	Bearing, Roller	1
7	711-3547	Shaft, Connecting	1
8	711-3552	Bushing, Bronze	2
9	711-3667	Washer, Hardened Thrust	2
10	711-3668	Bearing, Needle	1
11	711-3666	Washer, Adaptor	1
12	711-3548	Shaft, Worm	1
13	711-5441	Washer, Thrust	1
14	711-3805	Washer, Thrust	4
15	711-3546	Shaft, Tine, w/Worm Wheel	1
16	711-4167	Housing, Reduction, L.H.	1
17	711-3569	Felt Seal	2
19	711-3568	Dirt Cap, Silver Metal	2
20	711-0741	Set Screw, #10-32 x 1/4	2
21	711-4069	Bracket Assembly	1
22	711-4842	Screw, 1/4-20 x 1"	2
23	711-5010	Screw, 1/4-20 x 7/8	6
24	711-1623	Nut, 1/4-20	2

ENGINE-TRANSMISSION-TINES-SHIELD



Item No.	Part No.	Quantity	Description
1	711-5517	1	Engine
2	711-3774	1	Clutch
3	711-6776	2	Spring, Clutch
4	711-4511	1	Drag Stake
5	711-3537	1	Pin, Clevis, 5/16 x 7/8
6	711-0893	1	Hairpin Spring Cotter
7	711-4069	1	Bracket Assembly
8	711-4166	1	Drive Housing Assembly
9	711-4990	4	Screw, 1/4-20 x 2", Hex Hd., Whiz Lock
10	711-3513	2	Hairpin Spring Cotter
11	711-3523	1	(D) Tine and Hub, R.H., Outboard
12	711-3525	1	(C) Tine and Hub, R.H., Inboard
13	711-4160	2	Screw, 1/4-20 x 1"
15	711-3569	2	Washer, Felt
16	711-3529	1	(B) Tine and Hub, L.H., Inboard
17	711-3528	1	(A) Tine and Hub, L.H., Outboard
18	711-4379	2	Rivet, 5/32 x 1/8 Alum.
19	711-4653	1	Tine Shield, Rear
20	711-4652	1	Tine Shield, Front
21	711-5010	6	Screw, 1/4-20 x 7/8,
22	711-1623	2	Nut, 1/4-20
23	711-3630	2	Tine Spacers
24	711-3568	2	Dirt Cap
25	711-0741	2	Set Screw, #10-32 x 1/4
26	711-4519H	2	Wheel Kit
27	711-4509	1	Axle Shaft
28	711-4510	2	Push Nut